



- Capacity Modeling
- Campaign Strategy
- Staffing Models
- Scheduling Models
- Detailed Bottleneck Analysis
- Forecasting / Product Routing

- Lean Manufacturing
- Operational Excellence

### Campaign Strategy

Material	Description	Batch Size All Areas	Size	Forecast For Campaign	Campaign Size Mfg	Campaign Size Pkg	Product Family Cost Mfg	Product Family Cost Pkg	Volume by Family Mfg	Volume by Family Pkg
185001005	BENAZEPRIL HCL 20MG	150TB BT	1,000,000	100	20.2	6	M56	P56	29.8	90.8
185001001	BENAZEPRIL HCL 20MG	50TB BT	1,000,000	500	9.6	4	M56	P56	29.8	21.1
185001005	BENAZEPRIL HCL 40MG	150TB BT	1,000,000	100	28	4	M5C	P5C	30.8	90.8
185001701	BENAZEPRIL HCL 60MG	150TB BT	1,000,000	100	4	2	M5C	P5C	14.2	5.5
185002201	BENAZEPRIL HCL 5MG	100TB BT	500,000	100	2	2	M5G	P5G	14.2	32.6
185002210	BENAZEPRIL HCL 5MG	50TB BT	500,000	400	2	2	M5G	P5G	14.2	32.6
185002309	BENAZEPRIL HCL HCTZ 10/12 5MG	100TB BT	1,000,000	100	6	6	M5e	P5e	20.0	32.6
185002501	BENAZEPRIL HCL HCTZ 10/12 5MG	100TB BT	1,000,000	100	6	6	M5I	P5I	20.0	32.6
185002510	BENAZEPRIL HCL HCTZ 10/12 5MG	100TB BT	1,000,000	100	6	6	M5I	P5I	20.0	32.6
185002701	BENAZEPRIL HCL HCTZ 20/25MG	100TB BT	1,000,000	100	6	6	M5h	P5h	7.2	90.8
185002705	BENAZEPRIL HCL HCTZ 5/6 25MG	100TB BT	1,000,000	100	6	6	M5g	P5g	3.7	90.8
185003009	BISOFUMHCTZ 10/6 25MG	30TB BT	1,800,000	30	3.4	2	M6a	P6a	20.0	5.5
185003601	BISOFUMHCTZ 10/6 25MG	30TB BT	1,800,000	30	3.4	2	M6a	P6a	20.0	5.5
185003901	BISOFUMHCTZ 10/6 25MG	100TB BT	1,800,000	100	9.9	2	M6a	P6a	20.0	32.6
185003920	BISOFUMHCTZ 10/6 25MG	50TB BT	1,800,000	500	6.7	2	M6a	P6a	20.0	20.5
185004001	BISOFUMHCTZ 2 5/6 25MG	30TB BT	1,800,000	30	0.7	2	M6c	P6a	14.2	5.5
185004109	BISOFUMHCTZ 2 5/6 25MG	100TB BT	1,800,000	100	8.7	2	M6c	P6a	14.2	32.6
185004110	BISOFUMHCTZ 2 5/6 25MG	100TB BT	1,800,000	100	8.7	2	M6c	P6a	14.2	32.6
33 185070105	BISOFUMHCTZ 2 5/6 25MG	50TB BT	1,800,000	500	4.8	2	M6c	P6c	14.2	20.5
34 185070430	BISOFUMHCTZ 5/6 25MG	30TB BT	1,800,000	30	1.4	2	M6b	P6a	24.3	5.5
35 185070401	BISOFUMHCTZ 5/6 25MG	150TB BT	1,800,000	100	13.9	2	M6b	P6a	24.3	32.6
36 185070405	BISOFUMHCTZ 5/6 25MG	50TB BT	1,800,000	500	9.0	2	M6b	P6c	24.3	20.5